

DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS IIN-D205-708 REV. A AND
INSTRUCTIONS FOR CONTINUED AIRWORTHINESS ICA-D205-708 REV. 0

REF CANADIAN STC: SH99-11
REF FAA STC: SR00953NY, SR01395NY
REF EASA STC: 10029207

PURPOSE

THE PURPOSE OF THIS DART SERVICE INSTRUCTION IS TO CLARIFY THE INSTALLATION INSTRUCTIONS, IIN-D205-708, WITH RESPECT TO THE OEM ADJUSTMENT SHIMS LOCATED UNDER THE ENGINE DECK FITTINGS.

IT IS ACCEPTABLE TO REMOVE THE SHIMS UNDER THE ENGINE DECK FITTINGS FROM LOCATIONS SHOWN IN FIGURE 1 OF THIS SERVICE INSTRUCTION PRIOR TO THE INSTALLATION OF THE D205-708-XXX OR D204-708-XXX ADJUSTABLE ENGINE MOUNT KIT/ASSEMBLY. AT THE DISCRETION OF THE INSTALLER, THE SHIMS MAY BE LEFT AS IS. IF SHIMS ARE REMOVED THE ENGINE DECK FITTING FATENERS MAY NEED TO BE CHANGED TO A SHORTER LENGTH. IN EITHER CASE, LENGTH ADJUSTMENTS OF INDIVIDUAL ENGINE MOUNT SLEEVES MUST BE MADE TO OBTAIN CORRECT ENGINE/TRANSMISSION ALIGNMENT PER APPLICABLE BELL MAINTENANCE MANUAL AND DART INSTALLATION INSTRUCTIONS (IIN-D205-708).

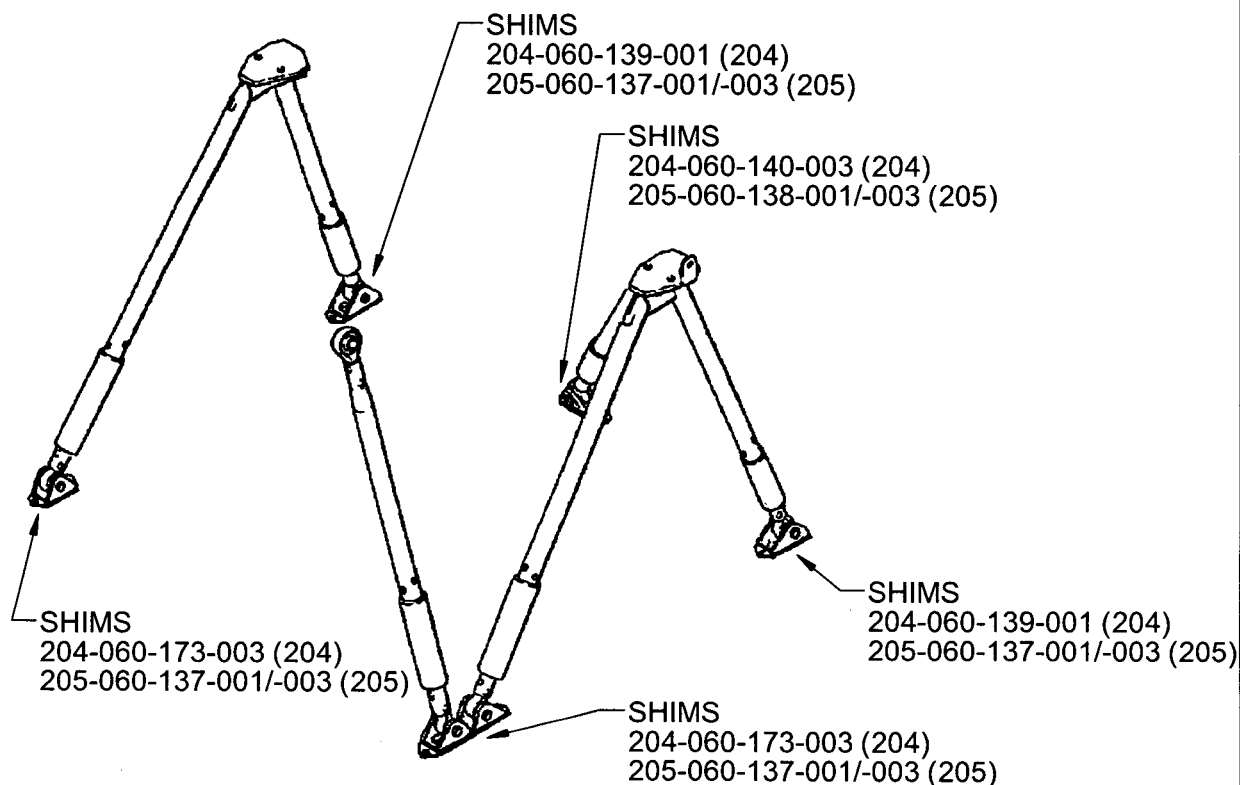


FIGURE 1 - LOCATION OF ENGINE MOUNT SHIMS

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED

BY:

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APPROVED		TITLE	SCALE	
DE APPR.		OPTIONAL DECK FITTING SHIM REMOVAL NTS		
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